

CATALOG NO. 31

A.I.A. FILE NO. 35-H-6

WEIS

compartments

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HENRY WEIS MFG. CO., INC. Elkhart, Indiana

84 years designing and manufacturing

22 beautiful colors

*for every need in
single or combination color planning*

WEIS

originated
the
metal
toilet
compartment

Because of the many variable and uncontrollable factors that affect the baking or firing process, and because responsible manufacturers of baking enamel and porcelain frit retain the privilege of a reasonable color variation, we are consequently unable to guarantee the exact matching of colors.

Any two colors may be selected on Vitre-Steel orders. Additional colors slight extra charge.



55 Dark Blue



33 Light Ivory



42 Turquoise



34 San Tan



11 Maroon



32 Ivory



13 Terra Cotta



53 French Grey



35 Tan



82 Medium Grey



43 Jade Green



52 Mist Blue



51 Cadet Blue



14 Camellia



41 Green



12 Red



44 Sage Green



31 Beige

Also available in:

BLACK-91

WHITE-71

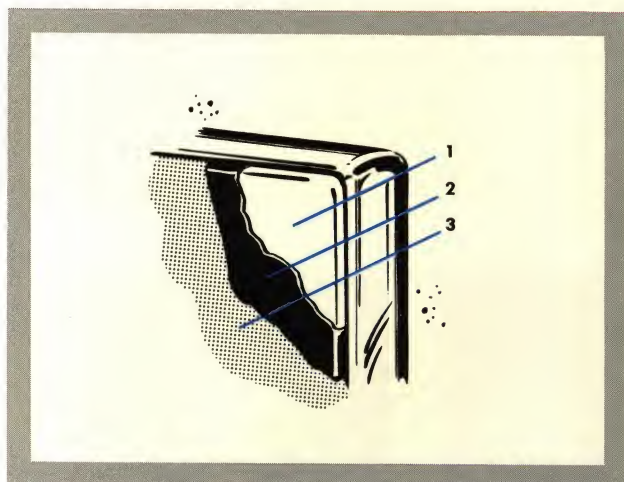


81 Light Grey



45 Dark Green

WEIS FINISHES



VITRE-STEEL

porcelain enamel

1. Enameling iron
2. Ground coat (porcelain enamel)
3. Cover coat (porcelain enamel)

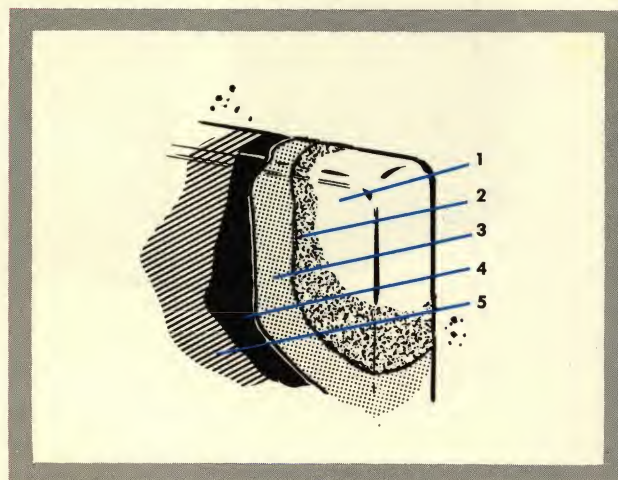
Vitre-Steel finish may be specified for Ceiling Hung, Floor Braced and Hi-Stile compartments. The enameling iron is completely sealed with porcelain enamel, fired (not baked) inside and outside the double-wall partitions, stiles and doors. Surfaces are then refired in your choice of Vitre-Steel colors. Glass-hard Vitre-Steel finishes withstand not only normal every day usages, but the attacks of acids, cleaning compounds and resist defacement.

BAKED ENAMEL

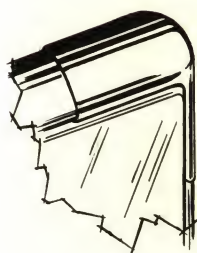
on bonderized galvanized steel

Years of lasting beauty . . . that's the service promise assured by the Weis label:

1. Cold rolled steel.
2. Galvanized, surface smoothness equivalent to furniture steel, affords resistance to corrosion.
3. Bonderized, additional corrosion resistance and positive adhesion of enamel to metal.
4. Synthetic primer.
5. Enamel—combines highly protective surface coating with lustrous beauty in a wide range of colors.



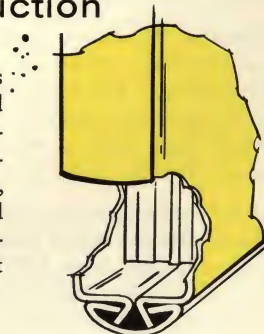
stainless steel corners



The new Weis stainless steel corner reinforcement is applied on all partitions and doors and does not disturb the bonderizing or galvanizing. Furthermore, the corners are completely covered by type 302 stainless steel. Corners finished by conventional welding and grinding lose their galvanized and bonderized coating.

flush type construction

Flush partitions, stiles, and doors are made of two sheets spaced and insulated with double faced honey-comb cores cemented to inner surfaces under pressure. Each partition, stile, and door is welded into a rigid one piece unit, then bound with interlocking molding reinforced at corners with stainless steel.



VITRE-STEEL (Porcelain Enamel) CEILING HUNG COMPARTMENTS



Weisart Vitre-Steel Ceiling Hung compartments used in combination with wall hung fixtures (by others) clear entire floor area for thorough cleaning and maintenance with minimum time and cost. Completed installation, in accordance with specifications, provides trouble-free service for the life of the building

SPECIFICATIONS

GENERAL—Toilet compartments shall be Weisart Vitre-Steel, Ceiling Hung, as manufactured by Henry Weis Manufacturing Company, Inc., Elkhart, Indiana. Partitions, stiles, and doors shall be flush construction. *Structural members in ceilings by others.* NOTE: Weis Hi-Stile (overhead braced) recommended for single alcove compartments.

MATERIALS—Partitions, doors and stiles shall be 18 gauge enameling iron, enameled in accordance with specifications of the Porcelain Enamel Institute, Inc., for acid resisting architectural porcelain enamel. Edge molding shall be 20 gauge stainless steel. Stile shoes shall be stainless steel, 3" high. Brackets shall be cast alloy.

DESIGN—Bottoms of doors and stiles shall be in alignment, with no hardware extending below bottom line. Panels and doors shall be 1" thick, stiles 1¼" thick. Partitions, doors and stiles shall have double faced honeycomb cores cemented under pressure to inner surfaces. Face plates of doors and partitions shall have die formed corners and edges, the latter with flat, level, die formed welding segments, and shall be fused together

at these segments to form a rigid one piece unit. Face plates of stiles shall have formed edges, welded together into a rigid unit. All edges shall be bound with interlocking trim molding. Stile molding shall be mitered and welded at corners. Partition and door molding shall be reinforced with die formed stainless steel corners. Wall and floor fastenings shall be adjustable.

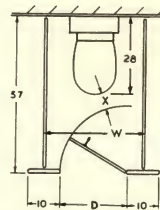
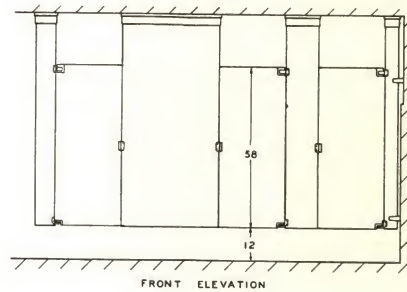
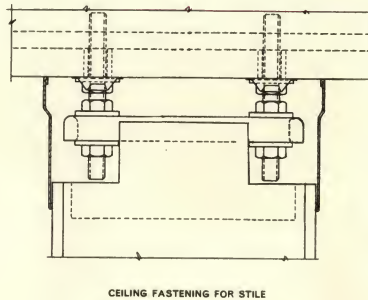
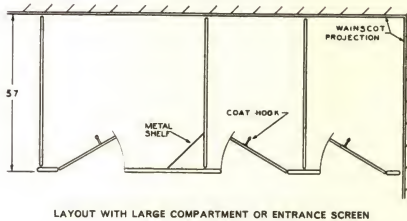
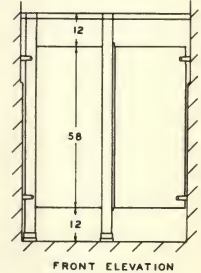
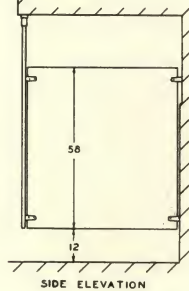
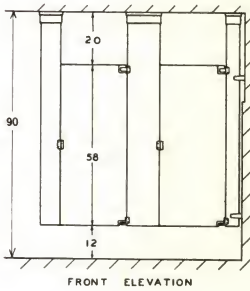
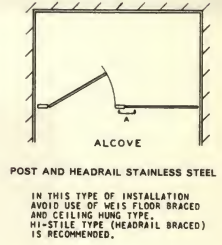
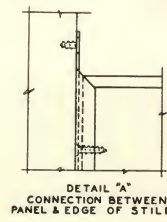
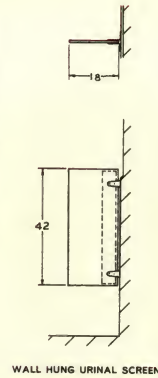
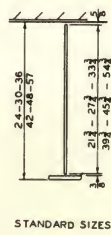
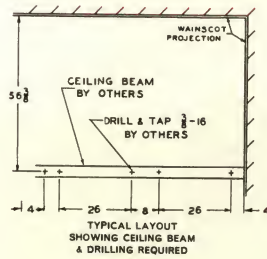
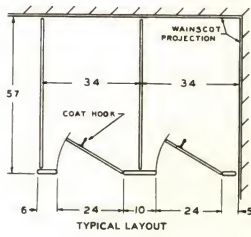
FINISH—All surfaces, concealed and exposed, shall receive a vitreous porcelain enamel ground coat. All exposed surfaces shall receive a cover coat in color selected from the Weis color chart. (Combinations of three or more colors, slight extra charge.) Castings shall be chromium plated.

HARDWARE—Doors shall be hung on Weistyle concealed gravity hinges, with stainless steel pintles and actuated by opposed nylon cams in the lower hinge. Hinges shall be recessed in edge of door. Compartments with doors shall be fitted with combination keeper and bumper, slide bar latch and coat hook with rubber tipped bumper. Latches and coat hooks applied with theft resistant, one way screws. All hardware non-ferrous metal, chromium plated.

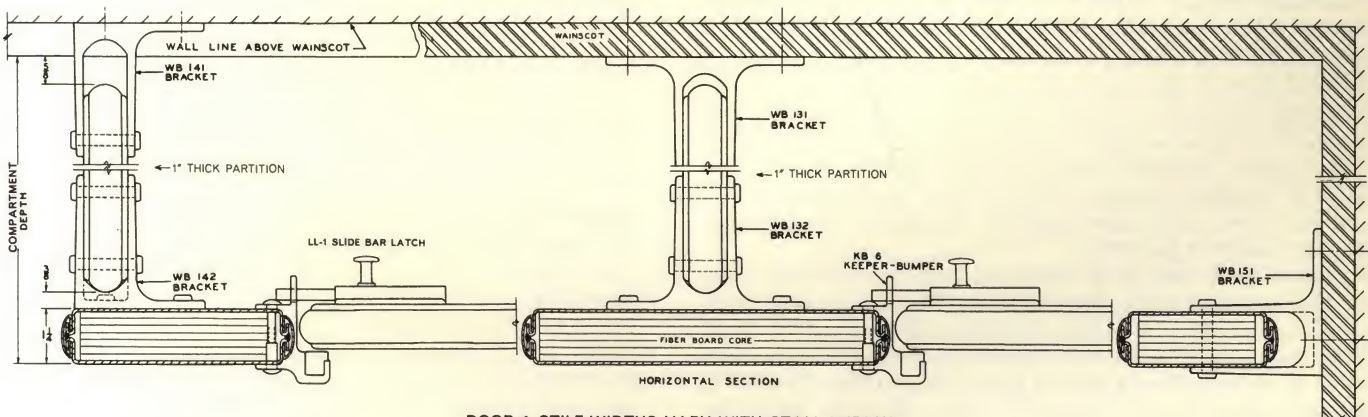
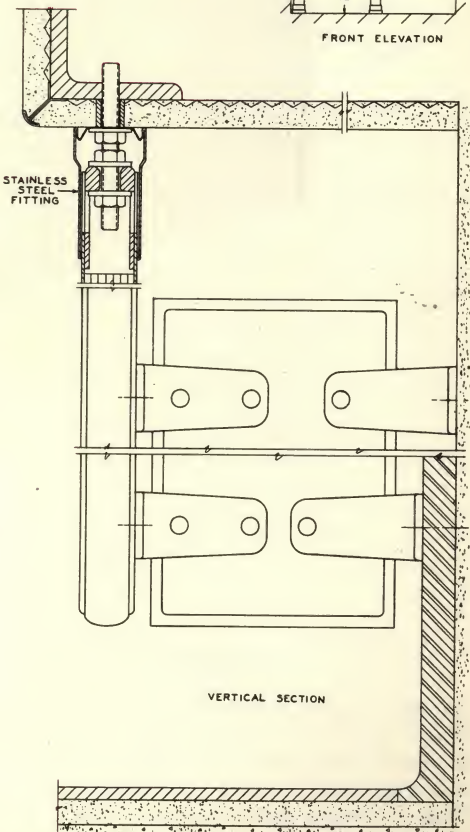
CEILING HUNG DETAILS

VITRE-STEEL

22b
We



DOOR CLEARANCE SCHEDULE		
W	D	X
32	22	9
34	24	7 1/4
36	26	5 3/8



DOOR & STILE WIDTHS VARY WITH STALL WIDTHS

VITRE-STEEL (Porcelain Enamel) FLOOR BRACED COMPARTMENTS



Weisart Vitre-Steel Floor Braced compartments offer clean, horizontal lines created by rigid flush stile construction that entirely eliminates overhead bracing. The Weis upper inset hinge permits doors and stiles to line up at top.

SPECIFICATIONS

GENERAL—Toilet compartments shall be Weisart Vitre-Steel, Floor Braced, as manufactured by the Henry Weis Manufacturing Company, Inc., Elkhart, Indiana. Partitions, doors and stiles shall be flush construction. *Solid sub-floor not more than 2" below finish floor by others.* NOTE: *Weis Hi-Stile (overhead braced) recommended for single alcove compartments.* When specified sub-floor stile anchor assemblies shall be provided by Weis for installation by contractor before finished floor is laid. See detail opposite page.

MATERIAL—Partitions, doors and stiles shall be 18 gauge enameling iron, enameled in accordance with specifications of the Porcelain Enamel Institute, Inc., for acid resisting architectural porcelain enamel. Edge molding shall be 20 gauge stainless steel. Stile shoes shall be stainless steel, 3" high. Brackets shall be cast alloy.

DESIGN—Doors shall be in alignment with tops of stiles, with no hardware extending above top line. Panels and doors shall be 1" thick, stiles 1¼" thick. Partitions, doors and stiles shall have double faced honeycomb cores cemented under pressure to inner surfaces. Face plates of doors and partitions shall have die formed corners and edges, the latter with flat, level, die

formed welding segments, and shall be fused together at these segments to form a rigid one piece unit. Face plates of stiles shall have formed edges, welded together into a rigid unit. All edges shall be bound with interlocking trim molding. Stile molding shall be mitered and welded at corners. Partition and door molding shall be reinforced with die formed stainless steel corners. Wall and floor fastenings shall be adjustable.

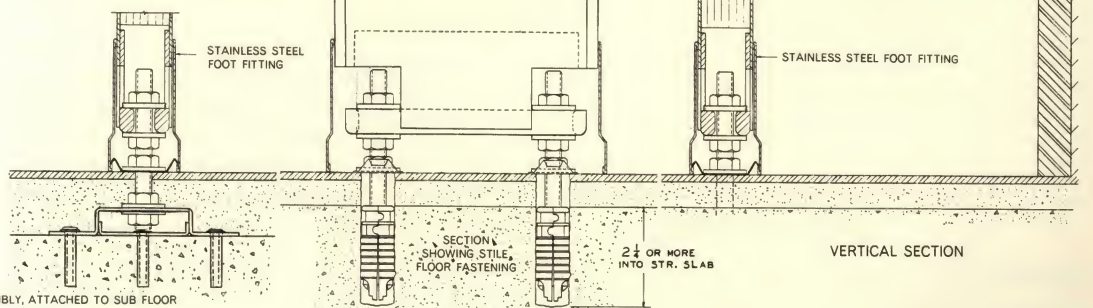
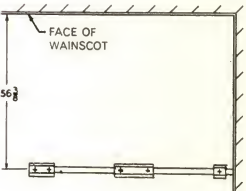
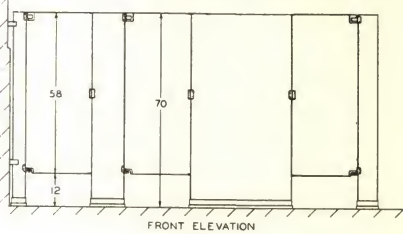
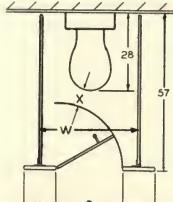
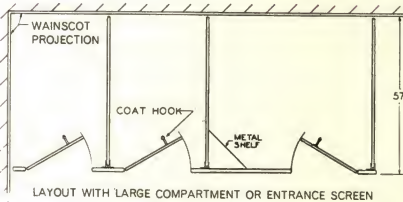
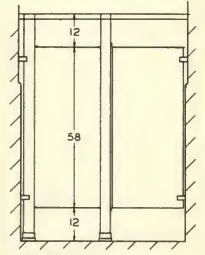
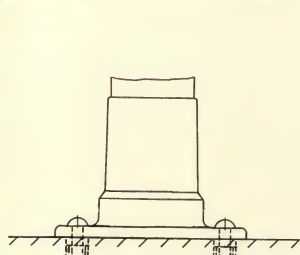
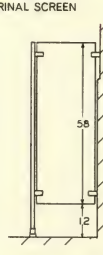
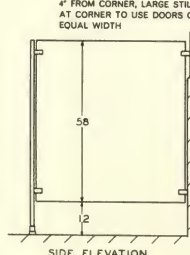
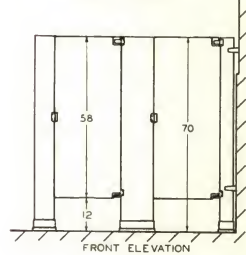
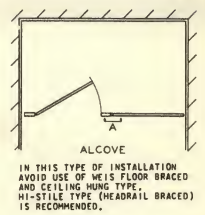
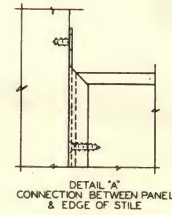
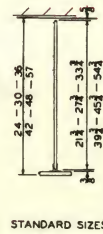
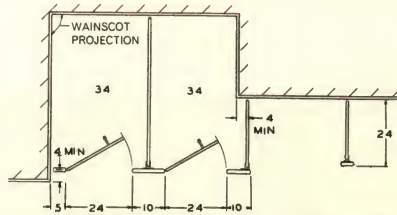
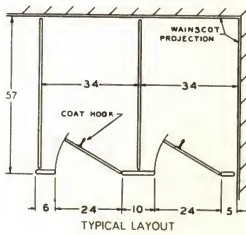
FINISH—All surfaces, concealed and exposed, shall receive a vitreous porcelain enamel ground coat. All exposed surfaces shall receive a cover coat in color selected from the Weis color chart. (Combinations of three or more colors, slight extra charge.) Castings shall be chromium plated.

HARDWARE—Doors shall be hung on Weistyle concealed gravity hinges with stainless steel pintles, and actuated by opposed nylon cams in the lower hinge. Hinges recessed in edge of door. Compartments with doors shall be fitted with combination keeper and bumper, slide bar latch and coat hook with rubber tipped bumper. Latches and coat hooks applied with theft resistant, one way screws. All hardware non-ferrous metal chromium plated.

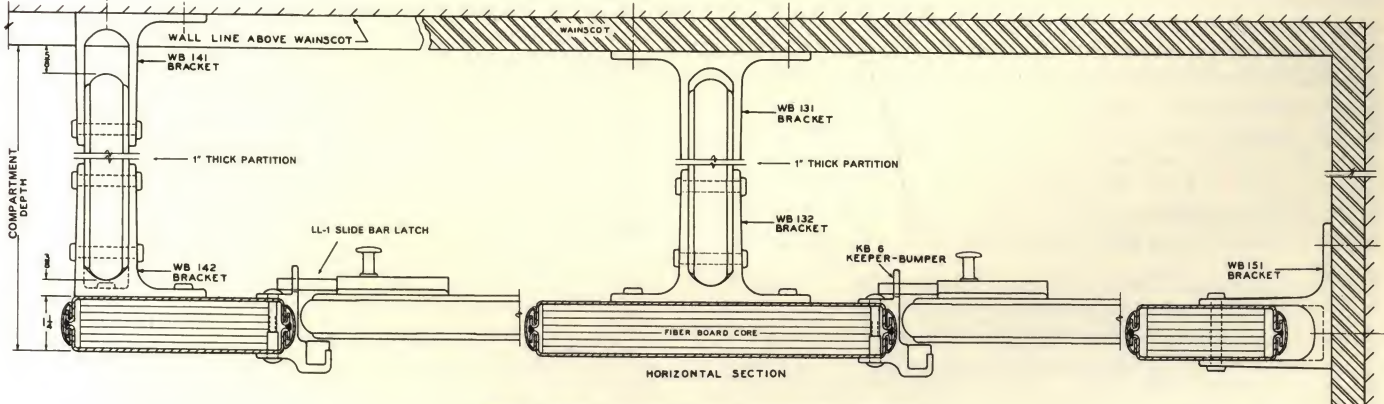
FLOOR BRACED DETAILS

VITRE-STEEL

22b
We



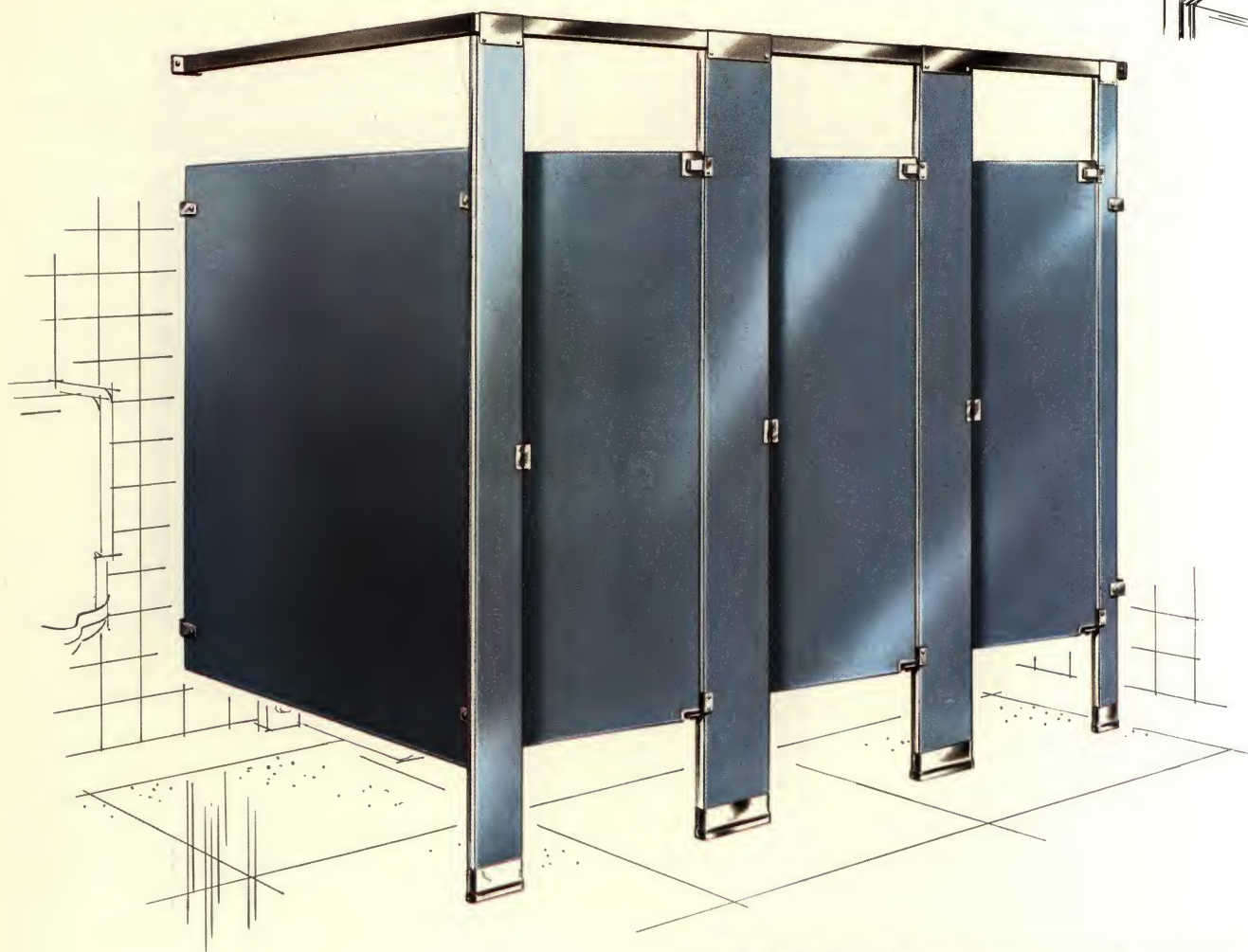
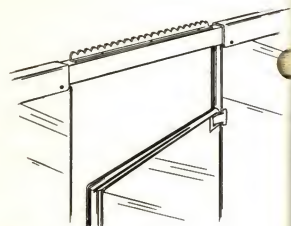
DETAIL OF FLOOR ANCHOR ASSEMBLY, ATTACHED TO SUB FLOOR



DOOR & STILE WIDTHS VARY WITH STALL WIDTHS

WEIS

VITRE-STEEL (Porcelain Enamel) HI-STILE COMPARTMENTS



Weis Vitre-Steel Hi-Stile compartments (overhead braced) combine attractive design with double assurance of a rigid installation. Weis "Loafer Rail" (illustrated) available when specified to discourage young "trapeze performers."

SPECIFICATIONS

GENERAL—Toilet, Shower and Dressing compartments shall be Weis Vitre-Steel, Hi-Stile, as manufactured by the Henry Weis Manufacturing Company, Inc., Elkhart, Indiana.

MATERIALS—Partitions, doors and stiles 3" and wider shall be 18 gauge enameling iron, enameled in accordance with specifications of the Porcelain Enamel Institute, Inc., for acid resisting architectural porcelain enamel. Edge molding shall be 20 gauge, stainless steel. Compartments with full width doors and alcove compartments shall be furnished with stainless steel posts 1 1/4" x 1 7/8" instead of vitreous porcelain stiles. Headrail shall be 1 1/4" x 1 7/8" 20 gauge, stainless steel tubing. Stile shoes shall be stainless steel, 3" high, except shoes for stiles under 4" shall be cast alloy. Brackets shall be cast alloy.

DESIGN—Panels and doors shall be 1" thick, stiles 1 1/4" thick. Partitions, doors and stiles shall have double faced honeycomb cores cemented under pressure to inner surfaces. Face plates of doors and partitions shall have die formed corners and edges, the latter with flat, level, die formed welding segments, and shall be fused together at these segments to form a rigid one

piece unit. Face plates of stiles shall have formed edges, welded together into a rigid unit. All edges shall be bound with interlocking trim molding. Stile molding shall be mitered and welded at corners. Partition and door molding shall be reinforced with die formed stainless steel corners. Wall and floor fastenings shall be adjustable.

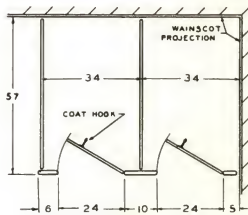
FINISH—All surfaces, concealed and exposed, shall receive a vitreous porcelain enamel ground coat. All exposed surfaces shall receive a cover coat in color selected from the Weis color chart. (Combinations of three or more colors, slight extra charge.) Castings shall be chromium plated. All stainless steel components polished finish.

HARDWARE—Doors shall be hung on Weistyle concealed gravity hinges with stainless steel pintles, and actuated by opposed nylon cams in the lower hinge. Hinges recessed in edge of door. Compartments with doors shall be fitted with combination keeper and bumper, slide bar latch and coat hook with rubber tipped bumper. Latches and coat hooks applied with theft resistant, one way screws. All hardware non-ferrous metal chromium plated.

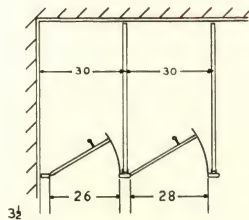
HI-STYLE DETAILS

VITRE-STEEL

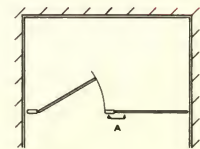
22b
We



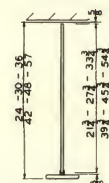
TYPICAL LAYOUT



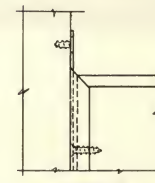
TYPICAL LAYOUT
POST AND HEADRAIL STAINLESS STEEL



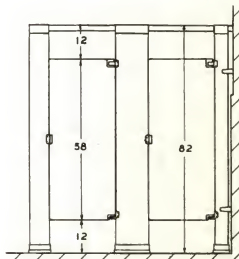
ALCOVE
POST AND HEADRAIL STAINLESS STEEL



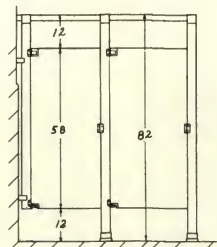
STANDARD SIZES



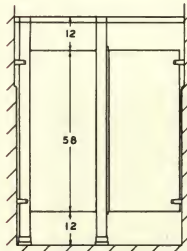
DETAIL "A"
CONNECTION BETWEEN
PANEL & EDGE OF STILE



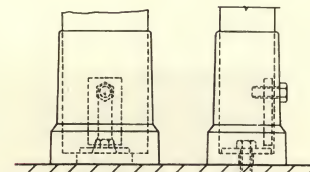
FRONT ELEVATION



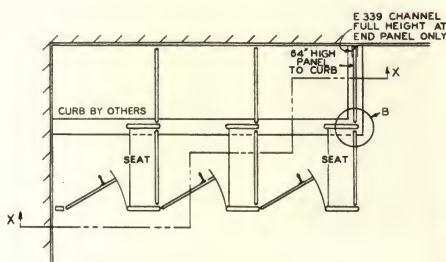
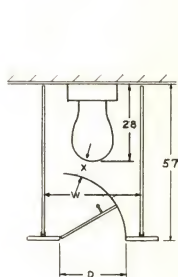
FRONT ELEVATION



FRONT ELEVATION

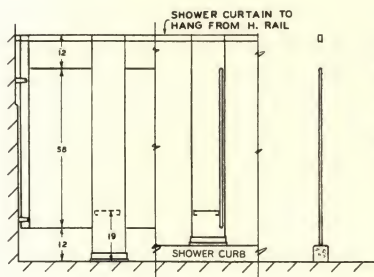


FF 2 CAST ALLOY C. P. FOOT FITTING ON POST



SHOWER & DRESSING COMPARTMENT LAYOUT

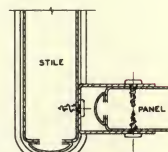
DOOR CLEARANCE SCHEDULE				
W	D	STILE	X	
30	27	3	4½	
32	29	3	3½	
32	22	10	9	
34	24	10	7½	
36	26	10	5½	



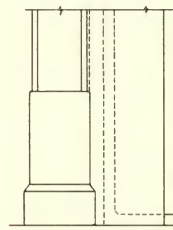
ELEVATION & SECTION X-X



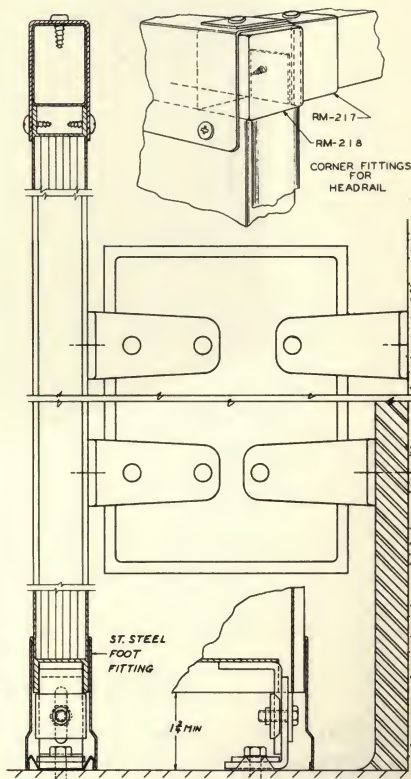
THE WEISTEEL ROLLER BEARING CURTAIN HANGER IS DESIGNED FOR USE WITH WEISTEEL HEADRAIL AND ELIMINATES NECESSITY OF A SPECIAL CURTAIN ROD



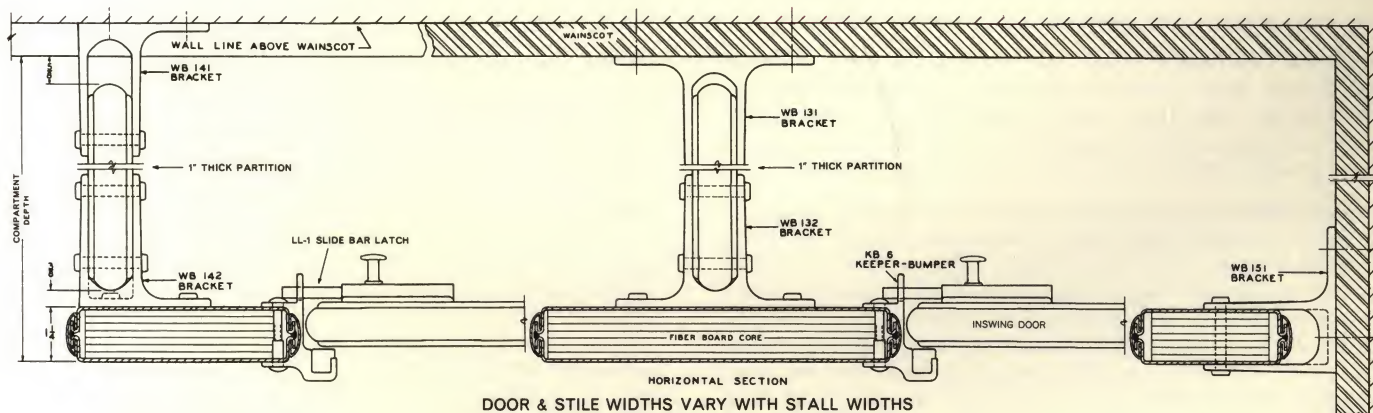
DETAIL "B"
SHOWING END SHOWER PARTITION
WITH CHANNEL CONNECTOR &
PARTITION EXTENDING TO
FLOOR OR CURB



ELEVATION DETAIL "B"

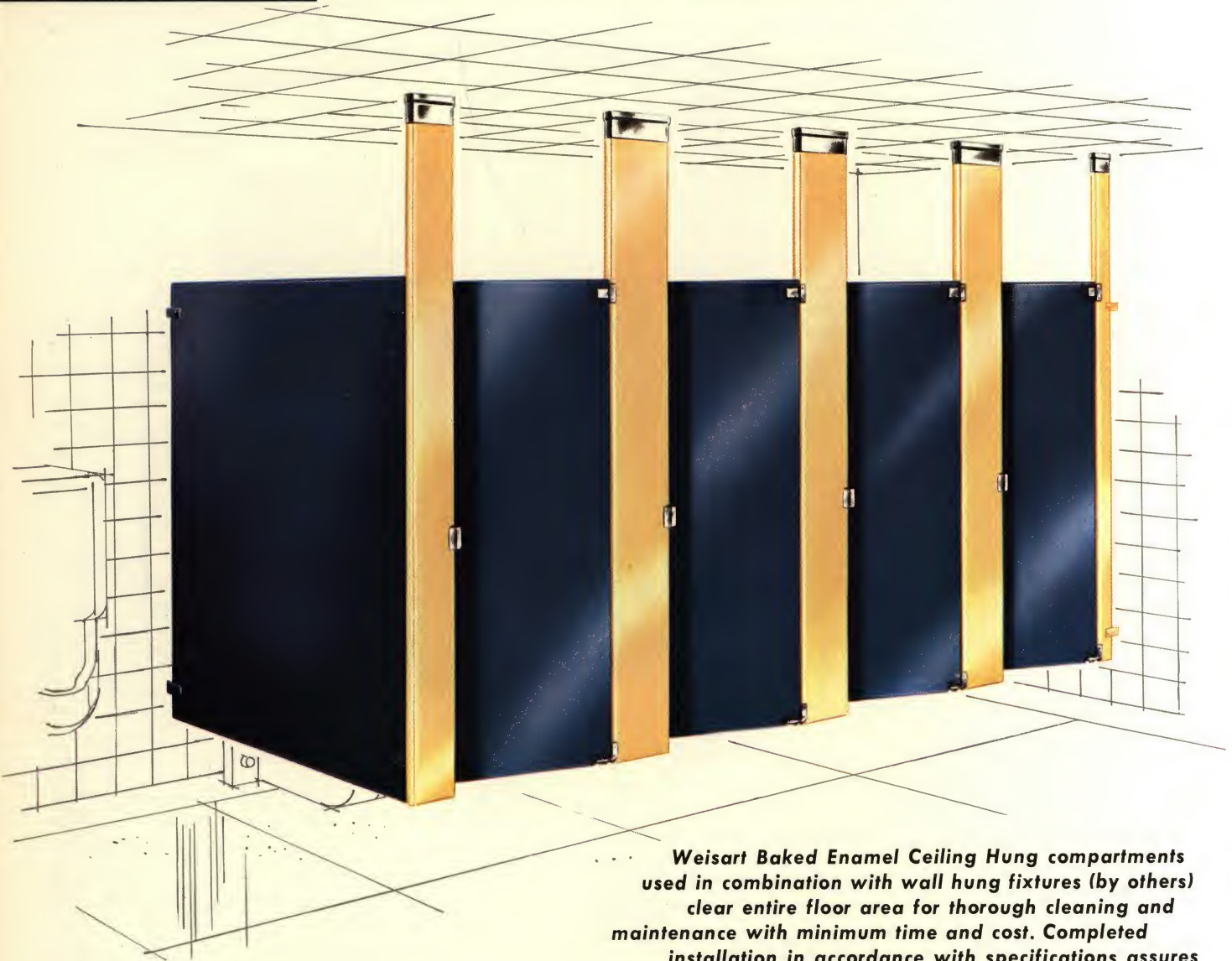


DETAIL OF FLOOR FASTENING FOR
4" THRU 12" STILES



DOOR & STILE WIDTHS VARY WITH STALL WIDTHS

BAKED ENAMEL CEILING HUNG COMPARTMENTS



Weisart Baked Enamel Ceiling Hung compartments used in combination with wall hung fixtures (by others) clear entire floor area for thorough cleaning and maintenance with minimum time and cost. Completed installation in accordance with specifications assures years of satisfactory service.

SPECIFICATIONS

GENERAL—Toilet compartments shall be Weisart Ceiling Hung, as manufactured by the Henry Weis Manufacturing Company, Inc., Elkhart, Indiana. Partitions, doors and stiles shall be Weis flush construction. *Structural members in ceilings by others.* NOTE: *Weis Hi-Stile (overhead braced) recommended for single alcove compartments.*

MATERIAL—Partitions, doors and stiles shall be bonderized galvanized, extra smooth finish. Partitions shall be 20 ga., doors 22 ga., stiles 16 ga., edge moldings 20 ga. Stile shoes, 4" wide and over, shall be stainless steel, 3" high. Stile shoes less than 4" wide shall be cast alloy. Brackets shall be cast alloy.

DESIGN—Bottoms of doors and stiles shall be in alignment, with no hardware extending below bottom line. Panels and doors shall be 1" thick, stiles 1 1/4" thick. Partitions, doors and stiles shall have double faced honeycomb cores cemented under pressure to inner metal surfaces. Face plates of doors and partitions shall have die formed corners and edges, the latter with flat, level, die formed welding segments, and shall be fused together at these segments to form a rigid one piece unit. Face

plates of stiles shall have formed edges, welded together into a rigid unit. All edges shall be bound with interlocking trim molding. Stile molding shall be mitered and welded at corners. Partition and door molding shall be reinforced with die formed stainless steel corners. Wall and floor fastenings shall be adjustable.

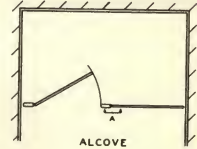
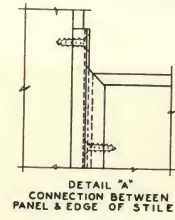
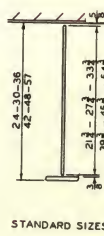
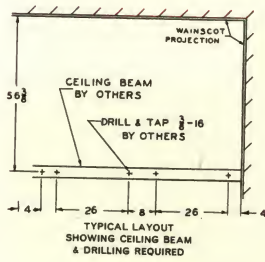
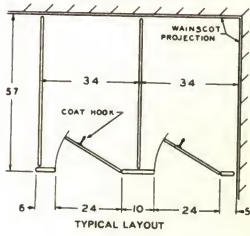
FINISH—All material shall be thoroughly cleaned and given one coat of rust resisting synthetic primer, followed by synthetic enamel, baked at high temperatures. Brackets shall be enameled to match partitions. (Chromium plated brackets also available when specified.)

HARDWARE—Doors shall be hung on Weistyle concealed gravity hinges with stainless steel pintles, and actuated by opposed nylon cams in the lower hinge. Hinges shall be recessed in edge of door. Compartments with doors shall be fitted with combination keeper and bumper, slide bar latch and coat hook with rubber tipped bumper. Latches and coat hooks applied with theft resistant, one way screws. All hardware non-ferrous metal, chromium plated.

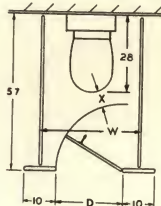
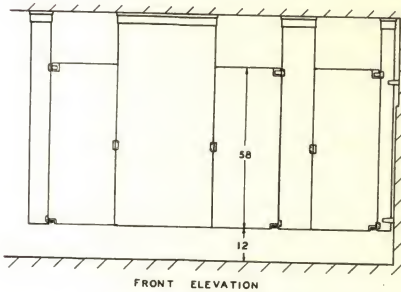
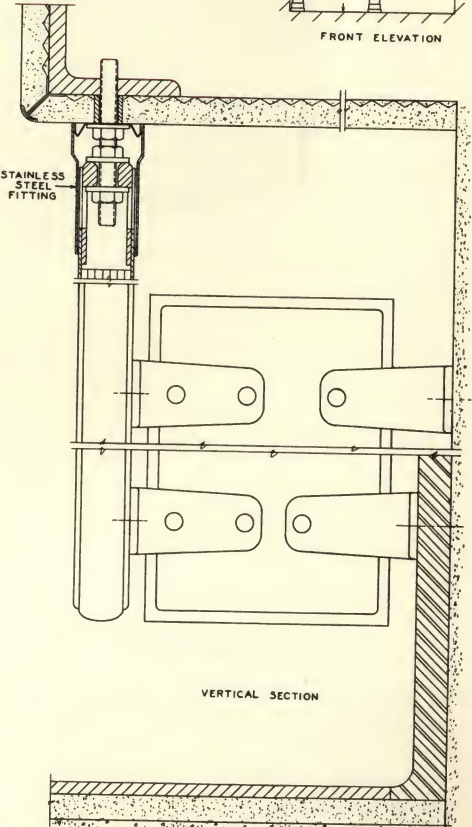
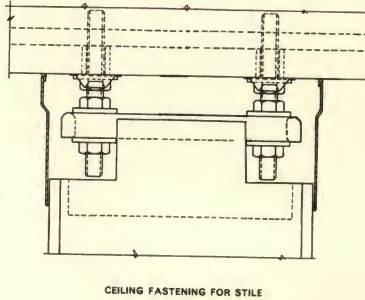
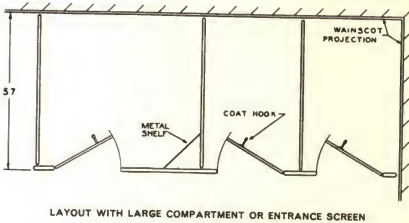
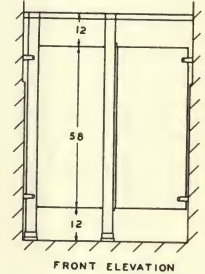
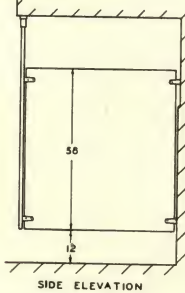
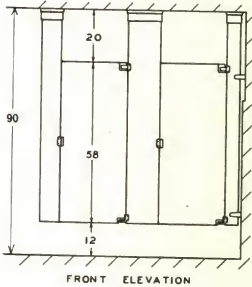
CEILING HUNG DETAILS

BAKED ENAMEL

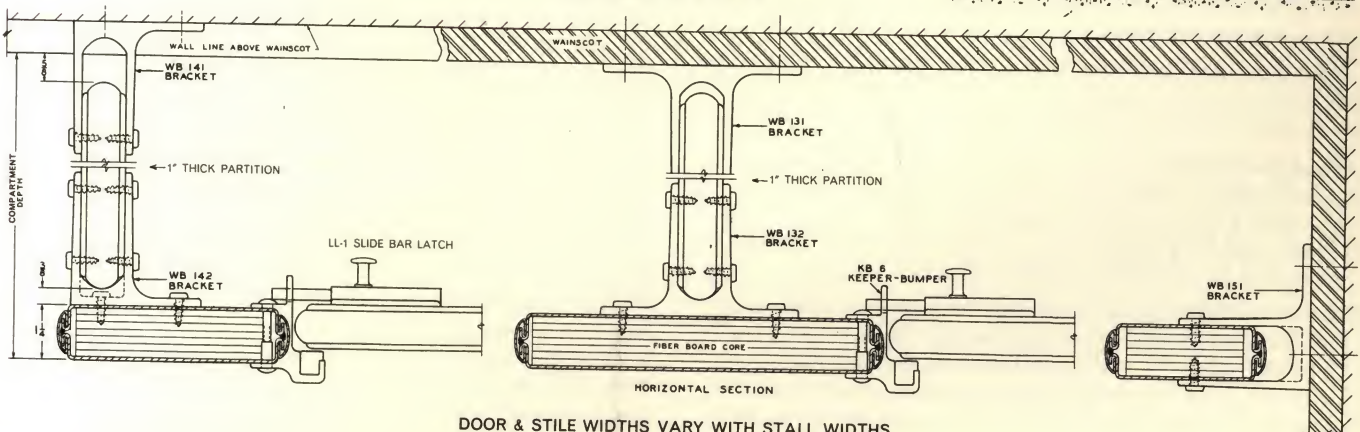
22b
We



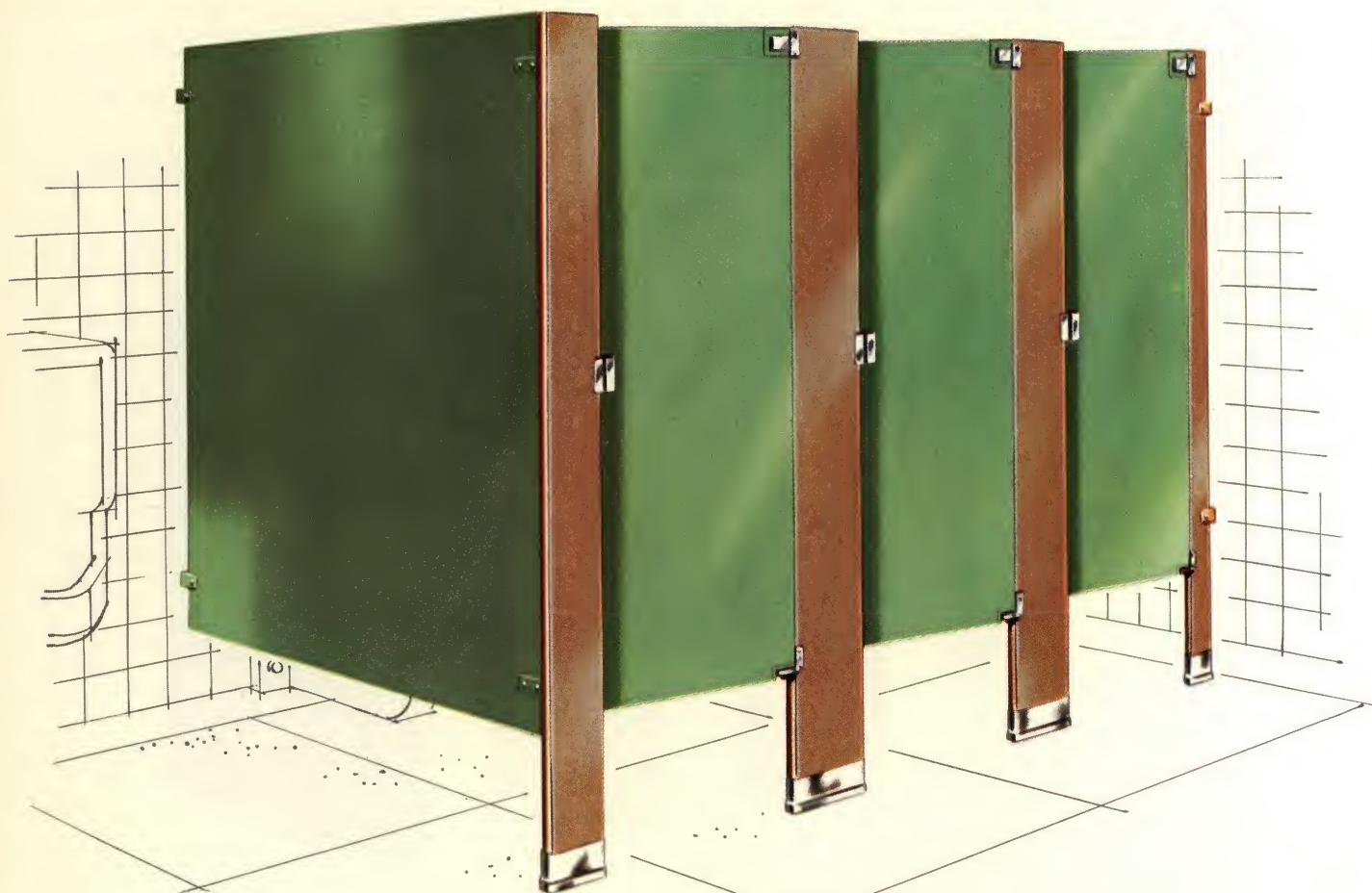
IN THIS TYPE OF INSTALLATION AVOID USE OF WEIS FLOOR BRACED AND CEILING HUNG TYPE. HI-STILE TYPE (HEADRAIL BRACED) IS RECOMMENDED.



DOOR CLEARANCE SCHEDULE		
W	D	X
32	22	9
34	24	7 1/2
36	26	5 3/8



BAKED ENAMEL FLOOR BRACED COMPARTMENTS



Weisart Floor Braced compartments finished in Baked Enamel offer clean, horizontal lines created by rigid flush stile construction. The Weis inset upper hinge permits doors and stiles to line up at top.

SPECIFICATIONS

GENERAL—Toilet compartments shall be Weisart Floor-Braced, as manufactured by the Henry Weis Manufacturing Company, Inc., Elkhart, Indiana. Partitions, doors and stiles shall be Weis flush construction. *Solid sub-floor, by others, recommended not more than 2" below finish floor for anchoring stiles.*

(NOTE) *Weis Hi-Stile (overhead braced) recommended for single alcove compartments.*

When specified, sub-floor stile anchor assemblies shall be provided by Weis for installation by contractor before finished floor is laid. See detail opposite page.

MATERIALS—Partitions, stiles and doors shall be bonderized galvanized, extra smooth finish. Partitions shall be 20 ga., doors 22 ga., stiles 16 ga., edge moldings 20 ga. Stile shoes, 4" wide and over, shall be stainless steel, 3" high. Stile shoes less than 4" wide shall be cast alloy. Brackets shall be cast alloy.

DESIGN—Doors shall be in alignment with tops of stiles, with no hardware extending above top line. Panels and doors shall be 1" thick, stiles 1¼" thick. Partitions, doors and stiles shall have double faced honeycomb cores cemented under pressure to inner metal surfaces. Face plates of doors and partitions shall

have die formed corners and edges, the latter with flat, level, die formed welding segments, and shall be fused together at these segments to form a rigid one piece unit. Face plates of stiles shall have formed edges, welded together into a rigid unit. All edges shall be bound with interlocking trim molding. Stile molding shall be mitered and welded at corners. Partition and door molding shall be reinforced with die formed stainless steel corners. Wall and floor fastenings shall be adjustable.

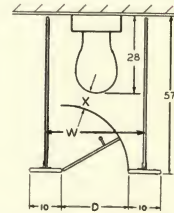
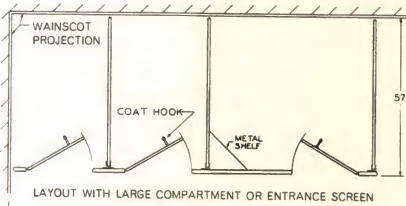
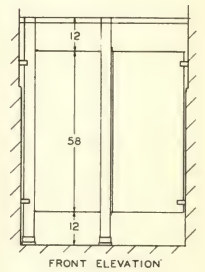
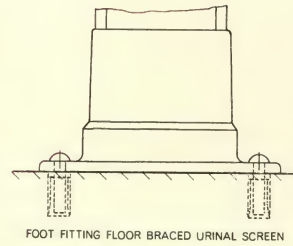
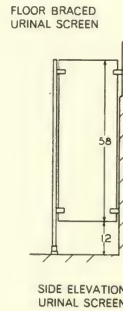
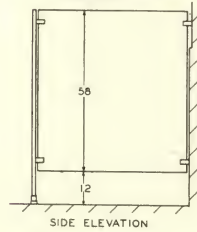
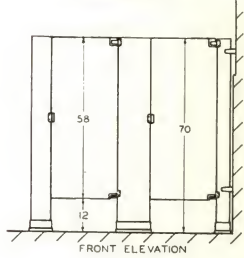
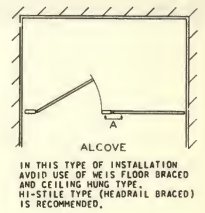
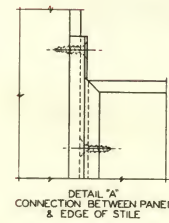
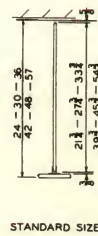
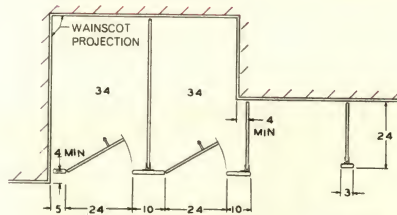
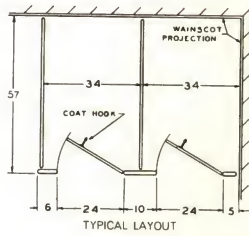
FINISH—All material shall be thoroughly cleaned and given one coat of rust resisting synthetic primer, followed by synthetic enamel, baked at high temperatures. Brackets shall be enameled to match partitions. (Chromium plated brackets also available when specified.)

HARDWARE—Doors shall be hung on Weistyle concealed gravity hinges with stainless steel pintles, and actuated by opposed nylon cams in the lower hinge. Hinges shall be recessed in edge of door. Compartments with doors shall be fitted with combination keeper and bumper, slide bar latch and coat hook with rubber tipped bumper. Latches and coat hooks applied with theft resistant, one way screws. All hardware non-ferrous metal chromium plated.

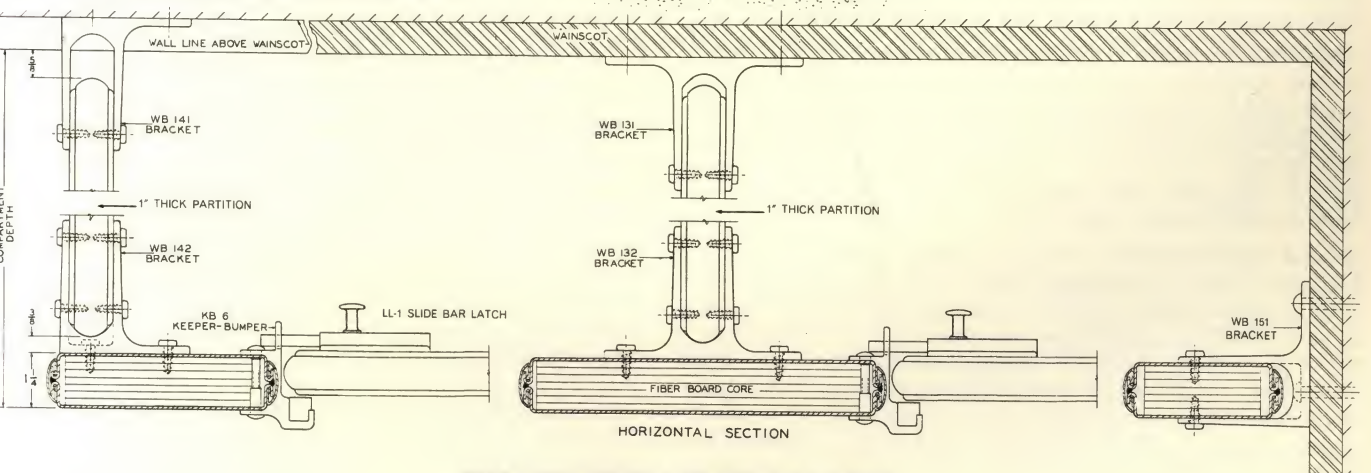
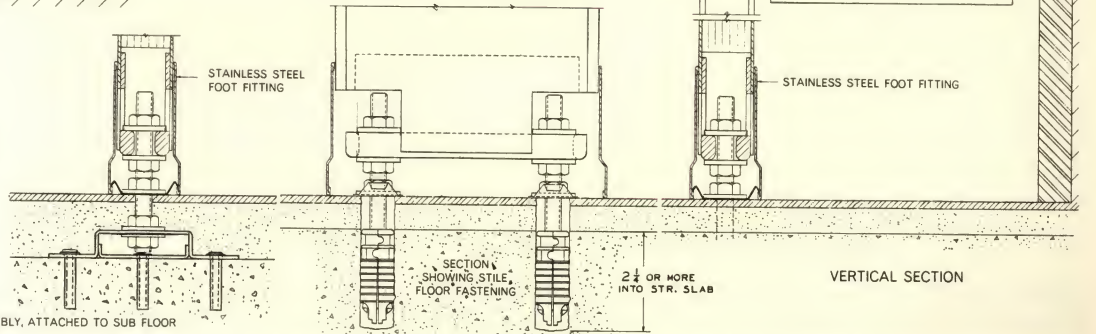
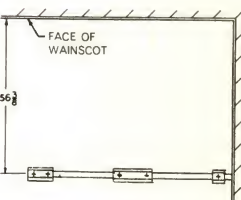
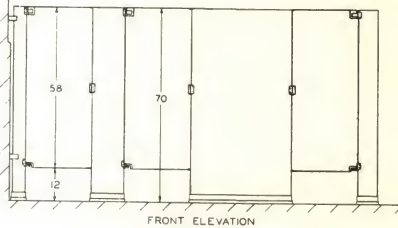
FLOOR BRACED DETAILS

BAKED ENAMEL

22b
We



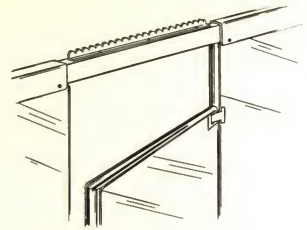
DOOR CLEARANCE SCHEDULE		
W	D	X
32	22	9
34	24	7 1/2
36	26	5 3/4



DOOR & STILE WIDTHS VARY WITH STALL WIDTHS

WEISTEEL

BAKED ENAMEL HI-STILE COMPARTMENTS



Weisteel Baked Enamel Hi-Stile compartments combine an attractive design with definite economies for moderate cost installations. The flush stiles extending from floor to headrail are securely interlocked with the headrail bracing. Weis "Loafer Rail" available when specified to discourage young "trapeze performers".

SPECIFICATIONS

GENERAL—Toilet, shower, and dressing compartments shall be Weisteel Hi-Stile, flush construction, as manufactured by Henry Weis Manufacturing Company, Inc., Elkhart, Indiana.

MATERIALS—Partitions, doors, stiles and headrail shall be bonderized galvanized, extra smooth finish. (Available in cold rolled steel.)* Partitions, stiles, headrail and edge molding shall be 20 ga., doors 22 ga. Headrail shall be 1½"x1½" lock seam tubing. Stile shoes, 4" wide and over, shall be stainless steel, 3" high. Stile shoes less than 4" wide shall be cast alloy. Brackets shall be fabricated steel.

DESIGN—Panels and doors shall be 1" thick, stiles 1¼" thick. Partitions, doors and stiles shall have double faced honeycomb cores cemented under pressure to inner surfaces. Face plates of doors and partitions shall have die formed corners and edges, the latter with flat, level, die formed welding segments, and shall be fused together at these segments to form a rigid one piece unit. Face plates of stiles shall have formed edges, welded together into a rigid unit. All edges shall be bound with interlocking trim molding. Stile molding shall be mitered and welded

at corners. Partition and door molding shall be reinforced with die formed stainless steel corners. Wall and floor fastenings shall be adjustable.

FINISH—All material shall be thoroughly cleaned and given a coat of rust resisting synthetic primer, followed by synthetic enamel, baked at high temperatures. Brackets shall be enameled to match partitions. (Chromium plated brackets also available when specified.)

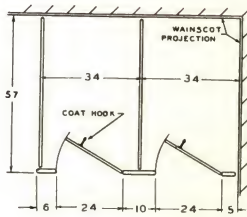
HARDWARE—Doors shall be hung on Weistyle concealed gravity hinges, with stainless steel pintles, and actuated by opposed nylon cams in the lower hinge. Hinges shall be recessed in edge of door. Compartments with doors shall be fitted with combination keeper and bumper, slide bar latch and coat hook with rubber tipped bumper. Latches and coat hooks shall be applied with theft resistant, one way screws. All hardware non-ferrous metal chromium plated.

*Note: All shower partitions, urinal screens and partitions adjacent to urinal fixtures furnished only in bonderized galvanized steel.

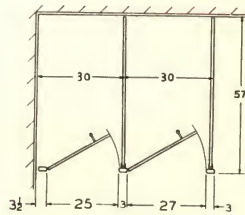
HI-STILE DETAILS

BAKED ENAMEL

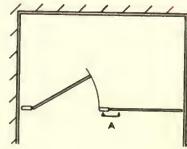
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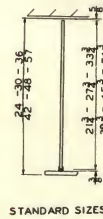
TYPICAL LAYOUT



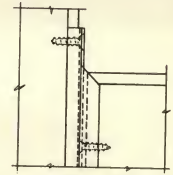
TYPICAL LAYOUT WITH 3\"/>



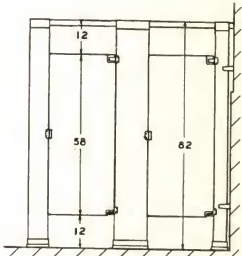
ALCOVE



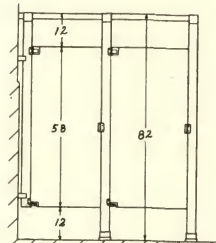
STANDARD SIZES



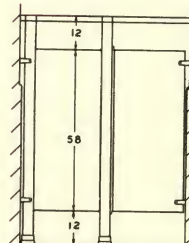
DETAIL "A"
CONNECTION BETWEEN
PANEL & EDGE OF STILE



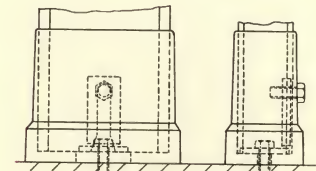
FRONT ELEVATION



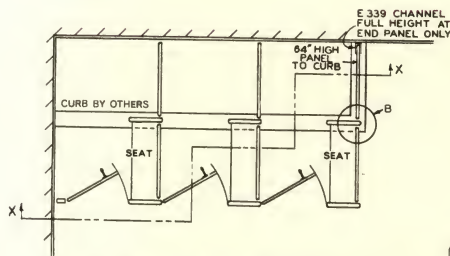
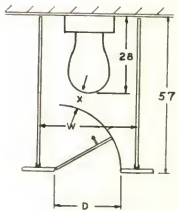
FRONT ELEVATION



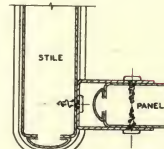
FRONT ELEVATION



FF30 3\"/>



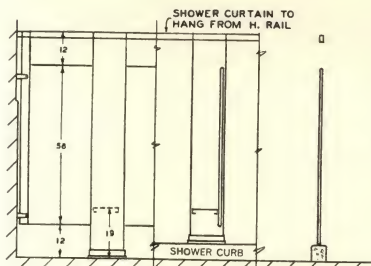
SHOWER & DRESSING COMPARTMENT LAYOUT



DETAIL "B"
SHOWING END SHOWER PARTITION
WITH CHANNEL CONNECTOR &
PARTITION EXTENDING TO
FLOOR OR CURB

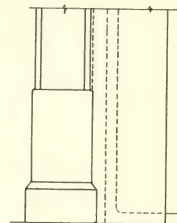


THE WEISTEEL ROLLER
BEARING CURTAIN
HANGER IS DESIGNED
FOR USE WITH
WEISTEEL HEADRAIL
AND ELIMINATES
NECESSITY OF A
SPECIAL CURTAIN ROD

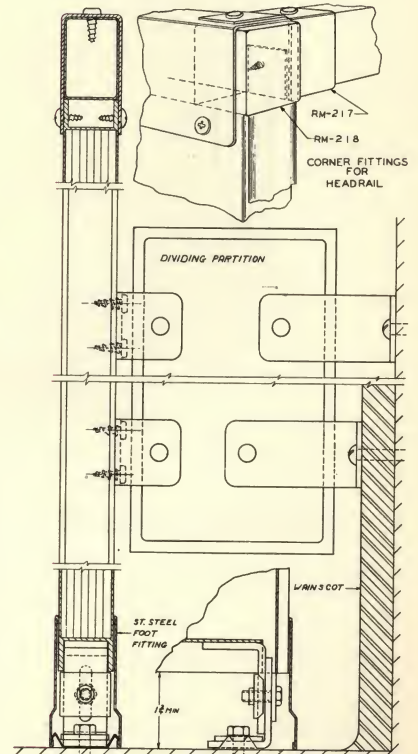


ELEVATION & SECTION X-X

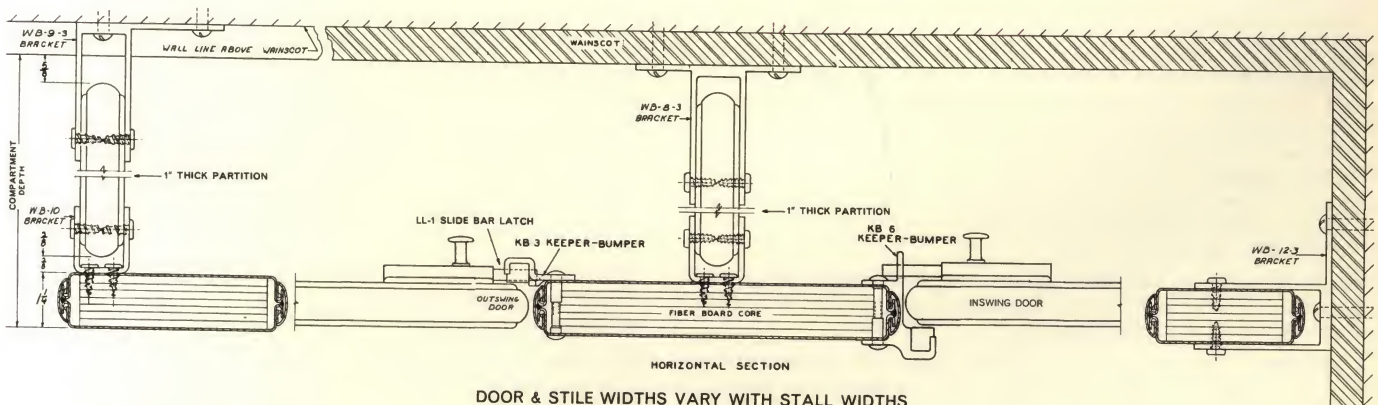
DOOR CLEARANCE SCHEDULE				
W	D	STILE	X	
30	27	3	4 1/4	
32	29	3	3 1/8	
32	22	10	9	
34	24	10	7 1/4	
36	26	10	5 3/8	



ELEVATION DETAIL "B"



DETAIL OF FLOOR FASTENING FOR
4\"/>



HORIZONTAL SECTION

DOOR & STILE WIDTHS VARY WITH STALL WIDTHS

WEISHOWER



WEISHOWER VITRE-STEEL (Porcelain Enamel)

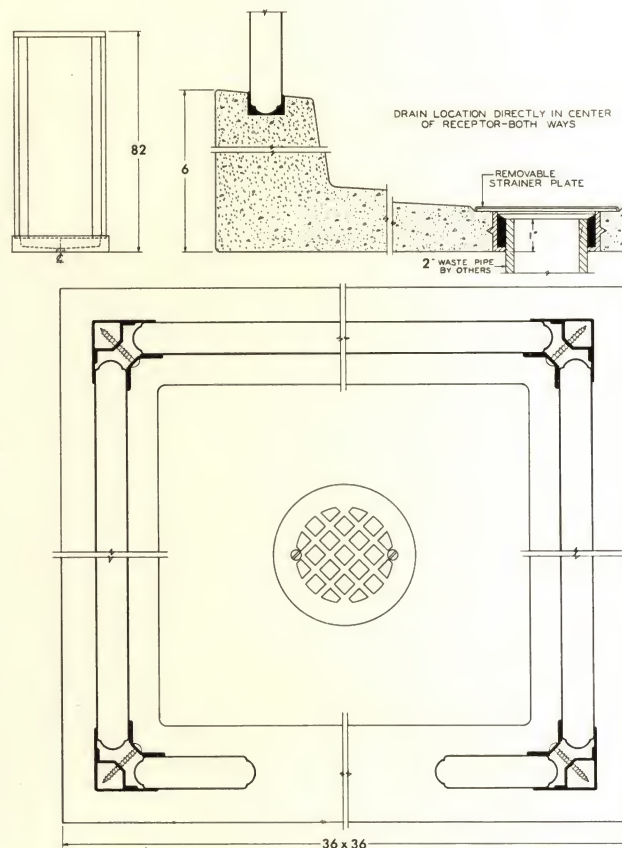
GENERAL—Shower compartments shall be Weishower Vitre-Steel, as manufactured by Henry Weis Manufacturing Company, Inc., Elkhart, Indiana.

MATERIALS—Sides, backs and fronts shall be 18 gauge enameling iron, enameled in accordance with specifications of the Porcelain Enamel Institute, Inc., for acid resisting architectural porcelain enamel. Edge moldings shall be stainless steel. Receptors shall be precast terrazzo, consisting of white Portland cement and black and white marble chips. Waste outlet shall be cast brass for 2" iron pipe, complete with stainless steel removable strainer plate. Corner members shall be stainless steel, assembled with stainless steel screws. Curtain rod shall be chrome plated brass.

DESIGN—Sides, backs and fronts shall be 1" thick, matching the flush design and construction of Weisart Vitre-Steel compartments. Units shall have plastic sized water-proof, double faced honeycomb cores, cemented under pressure to inner surfaces. Face plates shall have die formed corners and edges, the latter with flat, level, die formed welding segments, and shall be fused together at these segments to form a rigid one-piece unit. All edges shall be bound with interlocking trim molding. Walls shall extend 76" above receptor. Receptors shall be 32" x 32" or 36" x 36".

FINISH—All surfaces, concealed and exposed, shall receive a vitreous porcelain enamel ground coat. All exposed surfaces shall receive a cover coat in color selected from the Weis color chart.

HARDWARE—Curtain rods included. Valves, heads, soap dishes, doors or curtains, mastic caulking, and similar accessories shall be supplied by others. Specify if walls to be drilled for valves and shower head.



Weishowers are normally furnished on the same contract with toilet compartments and are finished in matching Weis colors. The one inch thick double wall construction is of the same design as toilet compartments and has a water-proof filler core.

WEISHOWER BAKED ENAMEL

GENERAL—Shower compartments shall be Weishower with baked enamel finish, as manufactured by Henry Weis Manufacturing Co., Inc., Elkhart, Indiana.

MATERIALS—Sides, backs, fronts, and moldings shall be 20 gauge extra smooth stretcher leveled galvanized bonderized steel. Receptors shall be precast terrazzo, consisting of white Portland cement and black and white marble chips, with cast brass waste outlet for 2" pipe, complete with stainless steel removable strainer plate. Corner members shall be stainless steel, enameled to match walls, assembled with stainless steel screws. Curtain rod shall be chrome plated brass.

DESIGN—Sides, backs and fronts shall be 1" thick, matching the flush design and construction of Weisart compartments. Units shall have plastic sized water-proof, double faced honeycomb cores, cemented under pressure to inner surfaces. Face plates shall have die formed corners and edges, the latter with flat, level, die formed welding segments, and shall be fused together at the segments to form a rigid one-piece unit. All edges shall be bound with interlocking trim molding. Walls shall extend 76" above receptor. Receptors shall be 32" x 32" or 36" x 36".

FINISH—All material shall be thoroughly cleaned and given one coat of rust resisting primer, followed by synthetic enamel, baked at high temperatures. Color to be selected from Weis color chart.

HARDWARE—Curtain rods included. Valves, heads, soap dishes, doors or curtains, mastic caulking, and similar accessories shall be supplied by others. Specify if walls to be drilled for valves and shower head.

Certification

We hereby certify toilet compartments furnished on our order # 0000,
for project JOHN DOE SCHOOL, are in accordance with plans
and section A of specifications blank

We further certify that wherever galvanized Bonderized steel is specified,
we will furnish material having a minimum zinc thickness of .00015" each
side, as produced by Republic Steel Corporation and sold under the trade name
"Paintlok"; that is, no zinc coating shall be thinner than that on "Paintlok".

Gauges of steel shall be as follows:

Flush Partitions of over 48" — 20 gauge	Edge Molding — 20 gauge galvanized bond-
Flush Partitions 48" and under — 22 gauge	erized steel reinforced with die formed
Panel Partitions of over 48" — 16 gauge	stainless steel corners
Panel Partitions 48" and under — 18 gauge	Floor Fastenings — 5/32" x 1" heavy zinc
Stiles (with headrail) — 20 gauge	plated steel
Stiles (without headrail) — 16 gauge	Cast Brackets — Zamac, extra heavy die cast
Doors — 22 gauge	Steel Brackets — 1/4" minimum thickness
Headrail — 1 1/4" x 1 1/4" 20 gauge lockseam	Shoes — .031" Stainless Steel, full 3" high,
tubing	hemmed top and bottom

Enamel used shall at least equal the following specifications:

Humidity — 100% — 100° F.	1,000 hours (min.)
Salt Spray — 20% — 100° F.	300 hours (min.)
Water Soak — 105° F.	1,050 hours (min.)
Abrasion — 1,000 gm. wt. CS10 Wheel	13.65 m.g. Maximum Loss
Hardness	H (Minimum)

HENRY WEIS MANUFACTURING COMPANY, INC.

Keaton Mc Cubbin
President

A. F. Baum
Secretary

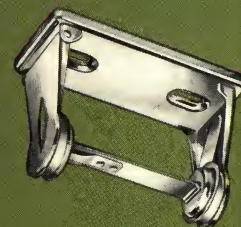
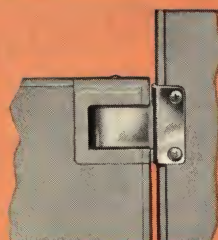
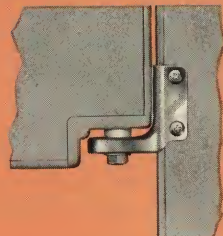
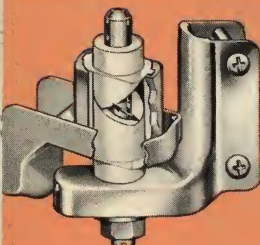
Certification
will be
furnished
on request.

Confidence in Weis products among archi-
tects, engineers and contractors stems from a long his-
tory of manufacturing that goes back more than three-quarters of
a century. Weis originated the metal toilet compartment and over the years
the names Weisteel and Weisart have earned a deserving reputation in this specialized field.

concealed lower hinge
and upper hinge

combination
keeper
and bumper

roll
paper holder



Weistyle concealed hinges for all Weis doors. Opposing nylon cam action, stainless steel pintles. Suitable for inswinging, outswinging, or double acting doors. Adjustable to stand open at any desired angle. Tested 2,187,000 cycles with no measurable wear. Easy action—no slamming of door.

Weis doors and hardware available for partitions of marble, glass or other materials.

KB-6 Combination keeper and bumper. Used on inswinging doors for baked enamel and porcelain enamel compartments.

E-152 Grif-Ho R-200 Steel chromium plated roll paper holder, self-locking type.

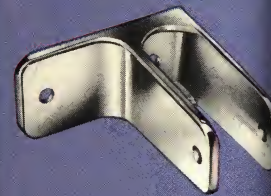
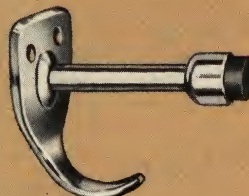
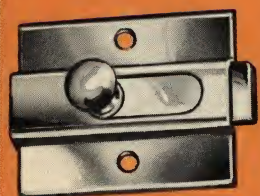
slide bar
latch

door
pull

combination
coat hook
and bumper

two-prong
coat hook

one-eared
cast bracket



LL-1 Slide Bar Latch, brass, chromium plated with concealed spring plate eliminating rattle of latch bar. Attached with one way slot screws.

C-28 Door Pull, brass, chromium plated. Furnished for outswinging doors, also entry doors. Attached with one way slot screws.

C-110-2 Combination coat hook and bumper. Brass, chromium plated, for inswinging doors. Attached with one way slot screws.

B-35 2-prong coat hook. Brass, chromium plated. For outswinging doors, also for compartments without doors.

WB-151 for stile
WB-141 for partition
WB-142 partition to stile at corner. Chromium plated or enameled.

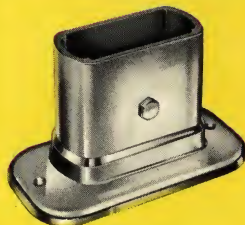
and accessories

cabinet
paper holder



E-149 Government #438 Steel chromium plated cabinet paper holder for single or double fold tissue.

stile
shoe



FF-31 Cast alloy chromium plated stile shoe. For free standing floor braced urinal shields with 3" front stile. Also for 3" stiles from floor to ceiling. Two floor fastenings (one at each edge of stile).

stile
shoe



FF-30 Cast alloy chromium plated shoe for 3" stiles. Concealed floor fastening inside fitting.

stile
shoe



FF-4 through FF-12 Polished stainless steel stile shoe 3" high for stiles 4" and over in width.

jiffy-
joiner



RS-7 Aluminum extrusion to provide a closed joint where partition attaches to edge of stile. Enamelled to match partition and stile.

two-eared
cast bracket



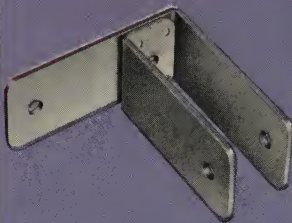
WB-131 partition to wall.
WB-132 partition to stile. Chromium plated or enameled.

partition-
to-stile
bracket, steel



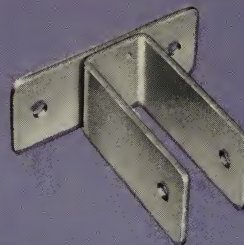
WB-10 Partition to stile bracket for Hi-Stile compartments, enameled.

one-eared
wall bracket, steel



WB-9-3 for partition, enameled.
WB-12-3 for stile, enameled.

two-eared
wall bracket, steel



WB-8-3 for partition, enameled.
WB-11-2 for stile or wall post, enameled.

cabinet
showers



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